N9000A-01

SERVICE NOTE

Supersedes: NONE

Agilent N9000A CXA Signal Analyzer

Serial Numbers: MY49150013/MY49150021

MY49370001/MY49370065

This is the encompassing range. Check the specific affected ranges in the text.

Enhance the ESD Protection of RF Front End

Parts Required:

P/N Description Qty.

0699-3574 Resistor, Fixed 0 Ohm 4

ADMINISTRATIVE INFORMATION

SERVICE NOTE CLASSIFICATION:			
MODIFICATION RECOMMENDED			
ACTION CATEGORY:	× ON SPECIFIED FAILURE [[]] AGREEABLE TIME	STANDARDS LABOR: 3.0 Hours	
LOCATION CATEGORY:	[[]] CUSTOMER INSTALLABLE [[]] ON-SITE × SERVICE CENTER [[]] CHANNEL PARTNER	SERVICE × RETURN INVENTORY: [[]] SCRAP [[]] SEE TEXT	USED [[]] RETURN PARTS: × SCRAP [[]] SEE TEXT
AVAILABILITY: PRODUCT'S SUPPORT LIFE NO CHARGE AVAILABLE UNTIL: August, 2011		: August, 2011	
AUTHOR: Jian Kang		PRODUCT LINE: CM	
ADDITIONAL INFORMATION:			

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Situation:

Some early shipped CXAs are with old ESD protection design on RF front end. New design on the RF front end enhances the ESD protection, and has been already implemented in production.

The affected serial numbers are as below:

MY49150013/MY49150021

MY49370001/MY49370007

MY49370009

MY49370011/MY49370013

MY49370018

MY49370020/MY49370023

MY49370026/MY49370028

MY49370030/MY49370033

MY49370035/MY49370037

MY49370039/MY49370042

MY49370044/MY49370046

MY49370048

MY49370050

MY49370052/MY49370054

MY49370058/MY49370060

MY49370062/MY49370063

MY49370065

Solution/Action:

Follow the below steps for the modification on CXA RF Assembly.

1. Remove the Analyzer's RF Assembly as described in the "Assembly Replacement Procedures, RF Assembly, Removal" in the N9000A CXA Service Guide.

2. Remove the all the 34 screws as shown below on the top shield.

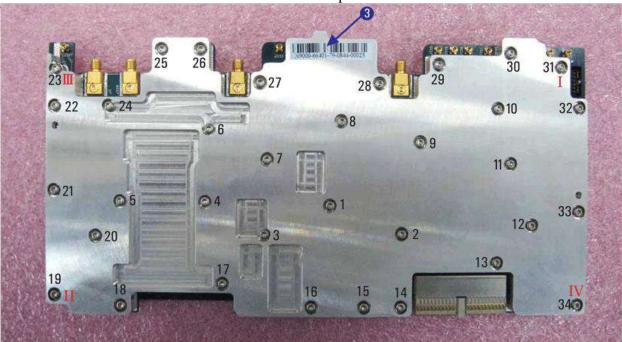


Figure 1 Screws on top shield of RF Assembly

3. Remove the top shield, bottom shield and gasket of the RF Assembly.

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4. Refer to figure 2 and 3 to locate the R71, R72, R73, R74, C81, C82 on the bottom side of RF board.

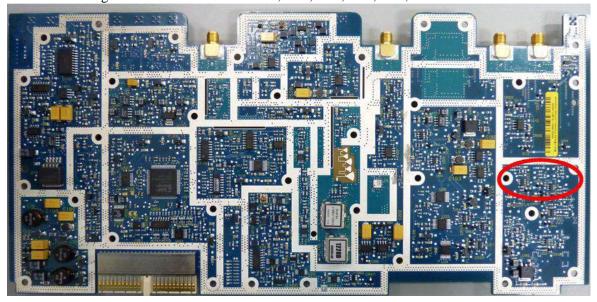


Figure 2 Bottom side of the RF board

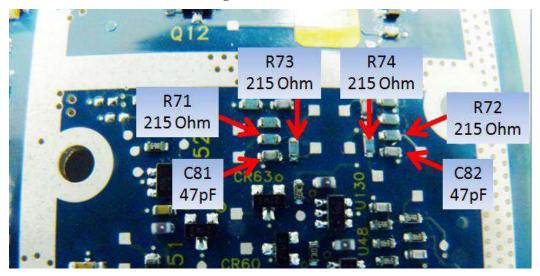


Figure 3 Location of R71, R72, R73, R74, C81, C82

5. Remove R71, R72.

6. Replace R73, R74, C81, C82 each with 0699-3574.

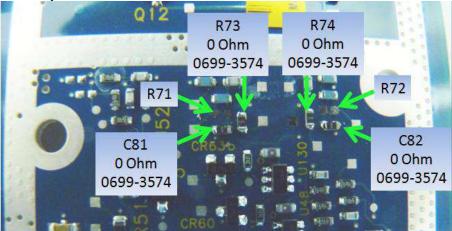


Figure 4 After removal and replacement

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- 7. Assemble the top shield, bottom shield and gasket onto the RF board.
- 8. Refer to figure 1, secure 4 corner of the RF board with screws following the sequence. Torque screws hand tight.
- 9. Secure the RF top shield with other 30 screws and then torque all the 34 screws to 9 in-lbs.
- 10. Re-install the RF Assembly as described in the "Assembly Replacement Procedures, RF Assembly, Replacement" in the N9000A CXA Service Guide.
- 11. Perform the Adjustments and Performance Verification as described in "RF Assembly Changed/Repaired, Post Repair Testing Requirements" in N9000A CXA Service Guide.